

# Work Order ID 82948

**\*82948\***

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Wednesday, April 11, 2012 2:42:11 PM

Item ID: D4155-1      Accept      **\*N900040100\***      Setup Start **\*NS1\***  
 Revision ID:      Stop **\*NS2\***  
 Item Name: Bar  
 Start Date: 4/11/2012      Start Qty: 6.00      **\*6\***      Cust Item ID:  
 Required Date: 4/13/2012      Req'd Qty: 6.00      **\*6\***      Customer:  
 Reference: REWORK TO REV C

Approvals: Process Plan: *MF*      Date: *1204-16*      Tooling:      Date:      Run Start **\*NR1\***  
 QC:      Date:      SPC (Y/N):      Date:      Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4155	B U/R

160

0.00

**\*160\***

Mill Conv

Memo

0.00

Conventional Milling Machine

PULL FROM STOCK D4155-1 X 2 B 80742, X 4 B 80720

REWORK TO REV C DRAWING PER ECN 12-542

170

QC5- Inspect part completeness to step on W/O

0.00

**\*170\***

QC

Memo

0.00

Quality Control

180

Identify as per dwg & Stock Location: *W/A*

0.00

**\*180\***

Packaging

Memo

0.00

Packaging

**Work Order ID 82948****\*82948\***

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Item ID: D4155-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bar

Start Date: 4/11/2012 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 4/13/2012 Req'd Qty: 6.00

**\*6\***

Customer:

Reference: REWORK TO REV C

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

QC21- Final Inspection - Work Order Release

0.00

**\*190\***

QC

Memo

0.00

Quality Control

12/4/17  
012-04-16

# Picklist Print

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Work Order ID: 82948

Parent Item: D4155-1

Parent Item Name: Bar

Start Date: 4/11/2012

Required Date: 4/13/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 10.08.03 new issue DD verf:EC  
revB DD verf:EC

IPP Rev:B 11.04.14 as per dwg

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4155-1		Manufactured	No				Each	0.0000		6			

Bar

2 x 80742 MF  
4 x 80720 12-04-11

## List Lots

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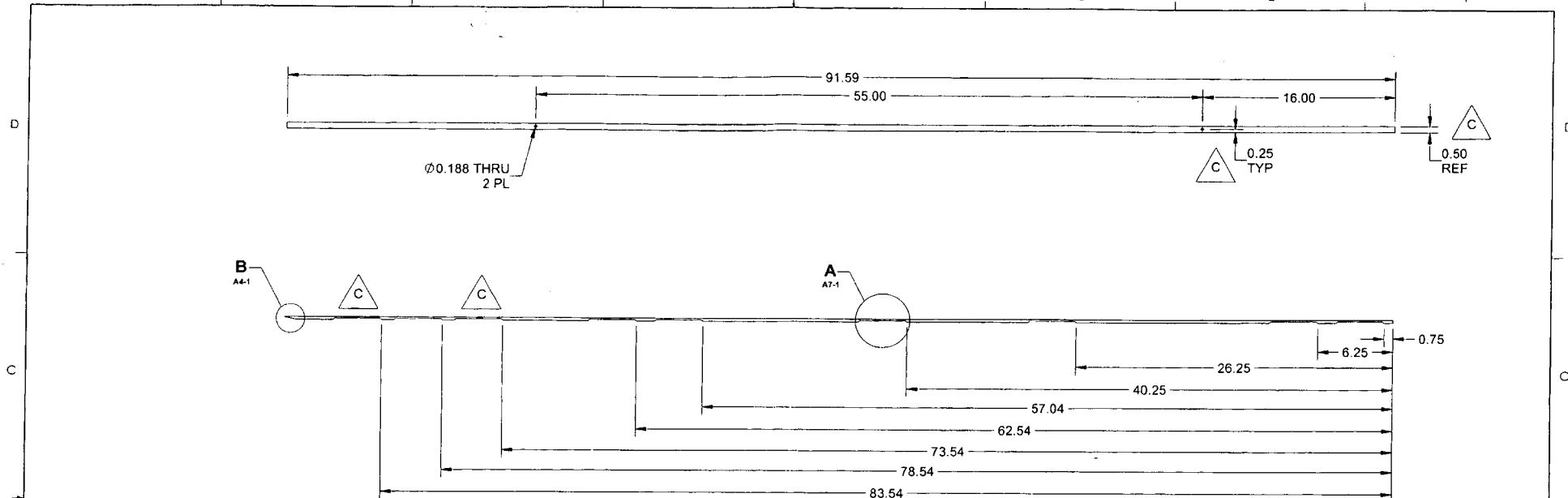
April-11-12 2:23:00 PM

Criteria : Item ID: d4155-1 All Locations All Warehouses All Quantity

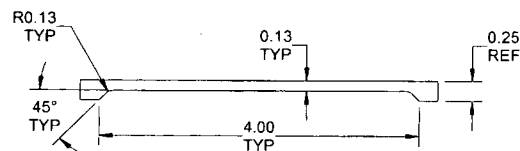
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D4155-1 Bar	Main Warehouse WA	80720	4/05/12	4.0000	QC21		
	Main Warehouse WA	80742	4/05/12	2.0000	QC21		
Total:				6.0000			

newish ~~per~~ Reuse W  
per EC N12-542

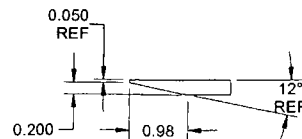
8 7 6 5 4 3 2 1



**D4155-1 BAR**



**DETAIL A**  
SCALE 2X, TYP



**DETAIL B**  
SCALE 2X, C7-1

- NOTES:**
- 1) MATERIAL : AISI 304/316 STAINLESS STEEL BAR, 0.25 THICK X 0.50 WIDE PER ASTM A276 OR ASTM A240  
REF. DART SPEC. M304B0.250X0.500
  - 2) FINISH : NONE
  - 3) TOLERANCES : PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS : INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES : 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION : NONE
  - 7) WEIGHT: 2.69 lbs

C	REMOVED TOOLING HOLE; ADD CUT OUT PROFILE (ZN C6-1 & C7-1); 2 DEC TOLERANCE (D1-1, D2-1)	RF	12.02.21
B	CHANGED MANUFACTURING PROCESS; MATERIAL WAS 0.50 THICK (A6-1); 0.25 REF WAS 0.20 (B6-1); 0.13 WAS 0.08 (B7-1)	MB	11.04.05
A	NEW ISSUE	SC	10.07.22
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA DRAWING NO. <b>D4155</b> REV. C SHEET 1 OF 1 TITLE <b>BAR</b> SCALE NTS COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS UNCLASSIFIED AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	
DRAWN	RF		
CHECKED	RF		
MFG. APPR.	RF		
APPROVED	RF		
DE APPR.	RF	DATE <b>12.02.21</b>	

#82948

REL 2012-04-11

8 7 6 5 4 3 2 1

